

FINISHED FILTER ROD DESCRIPTION

Louisville
MARLBORO LIGHTS KS REGULAR SP & 61's FTB & 25's SP
BRAND CODE - 0660 (S10) & 0663 & 3661

EFFECTIVE DATE: 11/09/92
STANDARD PRODUCTION

MACHINE TYPE	:	KDF-2	
FILTER ROD LENGTH	:	108.0	MM
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)
NUMBER UP	:	4	
PLUG LENGTH	:	27.0	MM
ROD R.T.D.	:	15.80	IN. H2O (TOTAL ENCAP)
PLUG R.T.D.	:	3.95	IN. H2O
PLASTICIZER	:	TRIACETIN PZ	05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT
APPLICATION WEIGHT	:	5.46	GRAMS/100 RODS
			1.37 GRAMS/25 RODS
FILTER TOW	:	FT-107 #10(EASTMAN)	05-107-E
	:	FT-107 #10(CELANESE)	05-107-C
DENIER PER FILAMENT	:	3.0	
TOTAL DENIER	:	35,000	
CROSS SECTION	:	# 10	
PLUG WRAP	:	26.25MM X 4725M KG 45-M1	06-145-A
ANCHOR ADHESIVE USE UP: AJAX 8300-N		PVA	61-017-A
REPLACE WITH: AJAX MA 885-0		PVA	62-097-A
GLUE APP. FOR ANGLED ADH: SINOLE GLUE LINE			
LAP ADHESIVE	:	FULLER HL-8729 (FORMERLY HM-8229)	HM 61-211-A
DRY WEIGHT	:	68.30	GRAMS/100 RODS
DRY WEIGHT W/ GLUE	:	68.54	GRAMS/100 RODS
WET WEIGHT W/ GLUE	:	74.00	GRAMS/100 RODS
		17.08	GRAMS/25 RODS
		17.14	GRAMS/25 RODS
		18.51	GRAMS/25 RODS

REASON FOR CHANGE:
 : PLASTICIZER CHANGED FROM 7.00% OF DRY WEIGHT TO
 : 8.00% OF DRY WEIGHT, PLUGWRAP/ADHESIVES UPDATED TO
 : A CURRENT STATUS, TARGET WEIGHTS ADJUSTED, OR TO
 : MIX FINISHED FILTER RODS.

PREPARED BY: ALLISON R. MURBURN PRINTING DATE: 11/05/92
 PREPARATION DATE: 11/06/92 PRINTING TIME: 9:46:00

APPROVED BY: *Ed. J. Mull* SUPERIOR'S SPECIFICATION DATE: 5/18/92

2057660482